

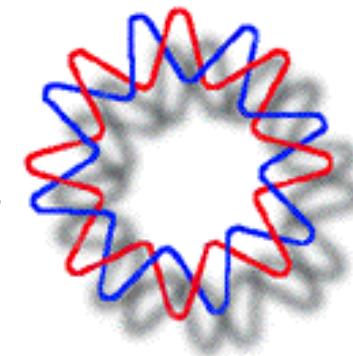
Escherichia coli as Microbial Cell Factory for the Biorefinery Concept

Escherichia coli como Fábrica Celular Microbiana para el Concepto de Biorrefinería



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INTA - Argentina

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BIOECONOMÍA
ARGENTINA 2016

LA BIOECONOMÍA
Y EL TERRITORIO
INTELIGENTE

SMIBIO

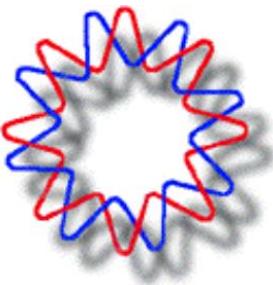
23 DE NOVIEMBRE 2016

Taller Internacional
Biorrefinerías de Pequeña Escala

SMIBIO WORKSHOP

Buenos Aires,
Argentina.
23/Nov/2016

Where we are:



Campus Morelos - Universidad Nacional Autónoma de México
www.ibt.unam.mx

Diversas areas agrupadas en 5 Departamentos



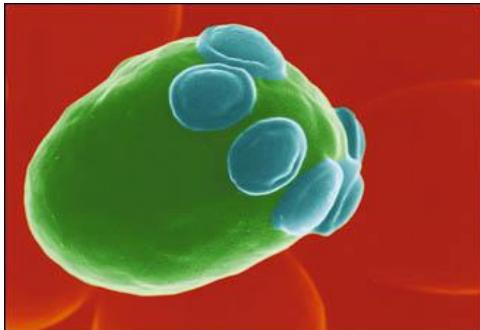
- **Biología Molecular de Plantas**
- **Genética del Desarrollo y Fisiología Molecular**
- **Medicina Molecular y Bioprocessos**
- **Microbiología Molecular**
- **Ingeniería Celular y Biocatálisis**

What we do:

- Alfredo Martinez: Fermentative Pathways, Biofuels and Biochemicals.
- Metabolic engineering, synthetic biology and bioprocess development with *Escherichia coli* for biofuels (fuel ethanol, butanol and long chain alcohols), lactate, butyrate and R-3-hydroxybutyrate (biopolymer precursor) production.
- Physiological studies with oleaginous microalgae under heterotrophic conditions.

Who is *Escherichia coli*? What does *E. coli* do for humans?

Saccharomyces cerevisiae
Yeast: Produce Ethanol



E. coli
Bacteria

- ❑ Approximately 33% of the therapeutic proteins for human use are currently produced using *E. coli* using industrial fermenters.
- ❑ Human growth hormones; interferons; interleukins; erythropoietin; among others
- ❑ L-fenilalanina, PHB, and Propanediol, among others

(Future!) Global Challenge: New fuels & materials are needed to substitute fossil fuels and oil derivatives

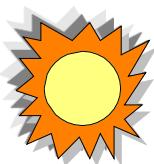


**Se requieren
Combustibles:
Sólidos
Gaseosos
Líquidos:**

**Bio-Etanol
Bio-Diesel
Bio-Turbosina
Bio-Gasolina**

**Bio-Plásticos
Bio-degradables
& Bio-Químicos, otros**

Generation of Ethanol (Agro-Fuels) and (Agro-) Chemicals from Lignocellulose



The Sun



Lignocellulose - Biomass
Agricultural Residues
Bagasses and Stovers
Energy Crops

Artificial
 CO_2 cycle



1 kg of Sugar

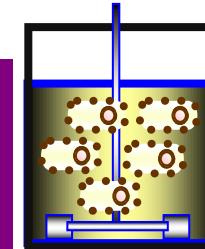
Yields 0.51 kg of Ethanol

0.5 USD / L

Chemicals
Ethanol (Fuel)

Hydrolysis

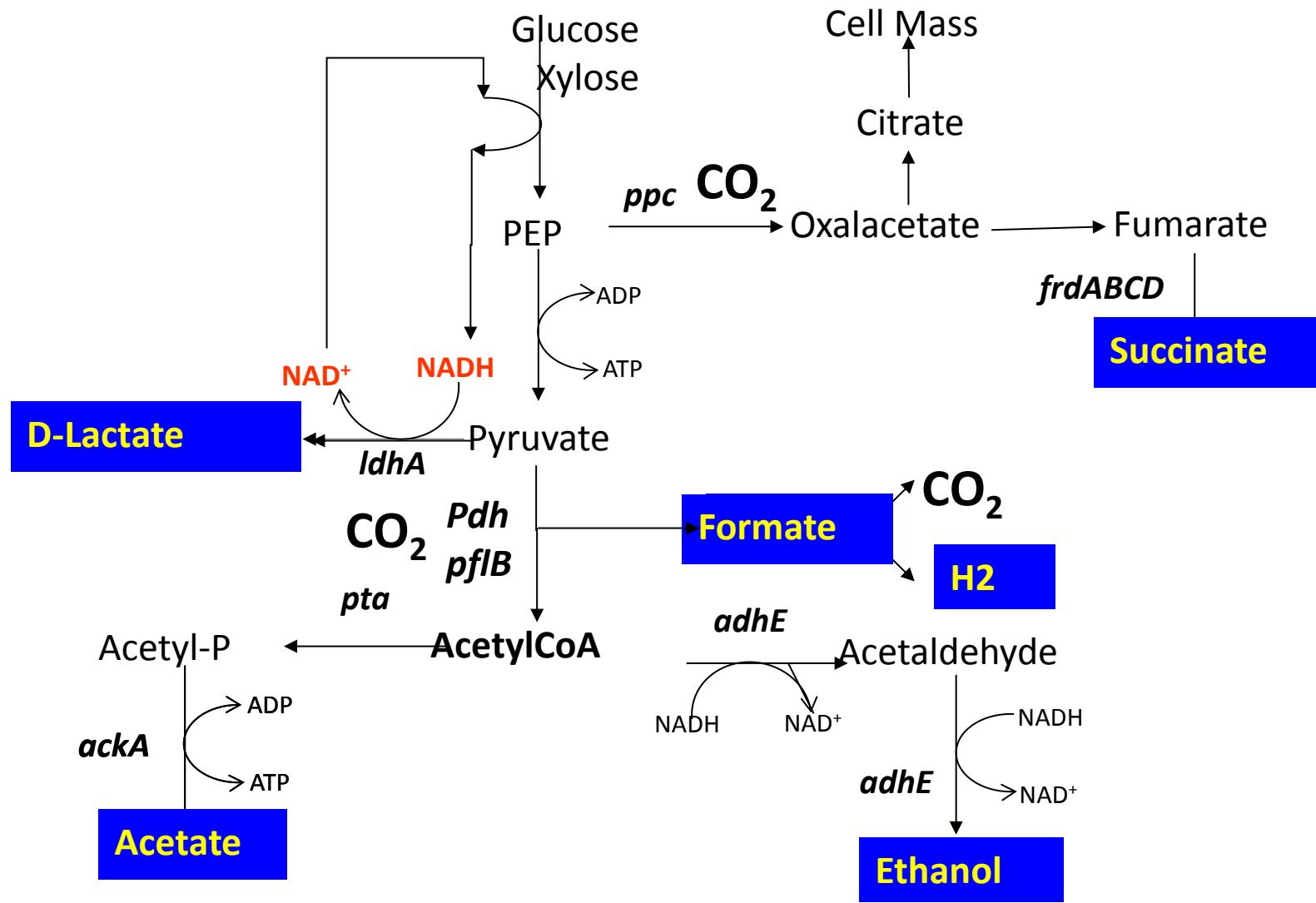
Sugars +
Acetic &
Glucuronic
Acids
Furans



Fermentation

Purpose: Design microorganism and process to transform ALL the SUGARS contained into lignocellulose (cellulose: glucose & hemicellulose: pentoses, hexoses, disaccharides) to ethanol (or other chemicals)

Fermentation Products *Escherichia coli*





Second Generation Bio-Plastics

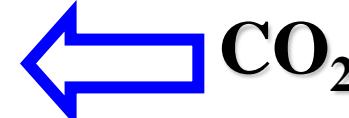


The Sun



Lignocellulose - Biomass
Agricultural Residues
Sugar Cane Bagasse

Artificial
 CO_2 cycle



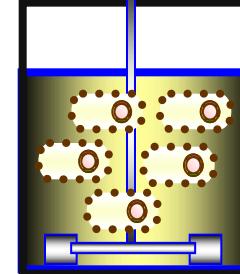
1 kg of Sugar Yield 1 kg of Lactic Acid
 $>1 \text{ USD / kg}$
PLLA: $> 4 \text{ USA dol/kg}$

Xylose,
Celllobiose
Glucose,
etc.
Cellulose,
Hemicellulose

Hydrolysis



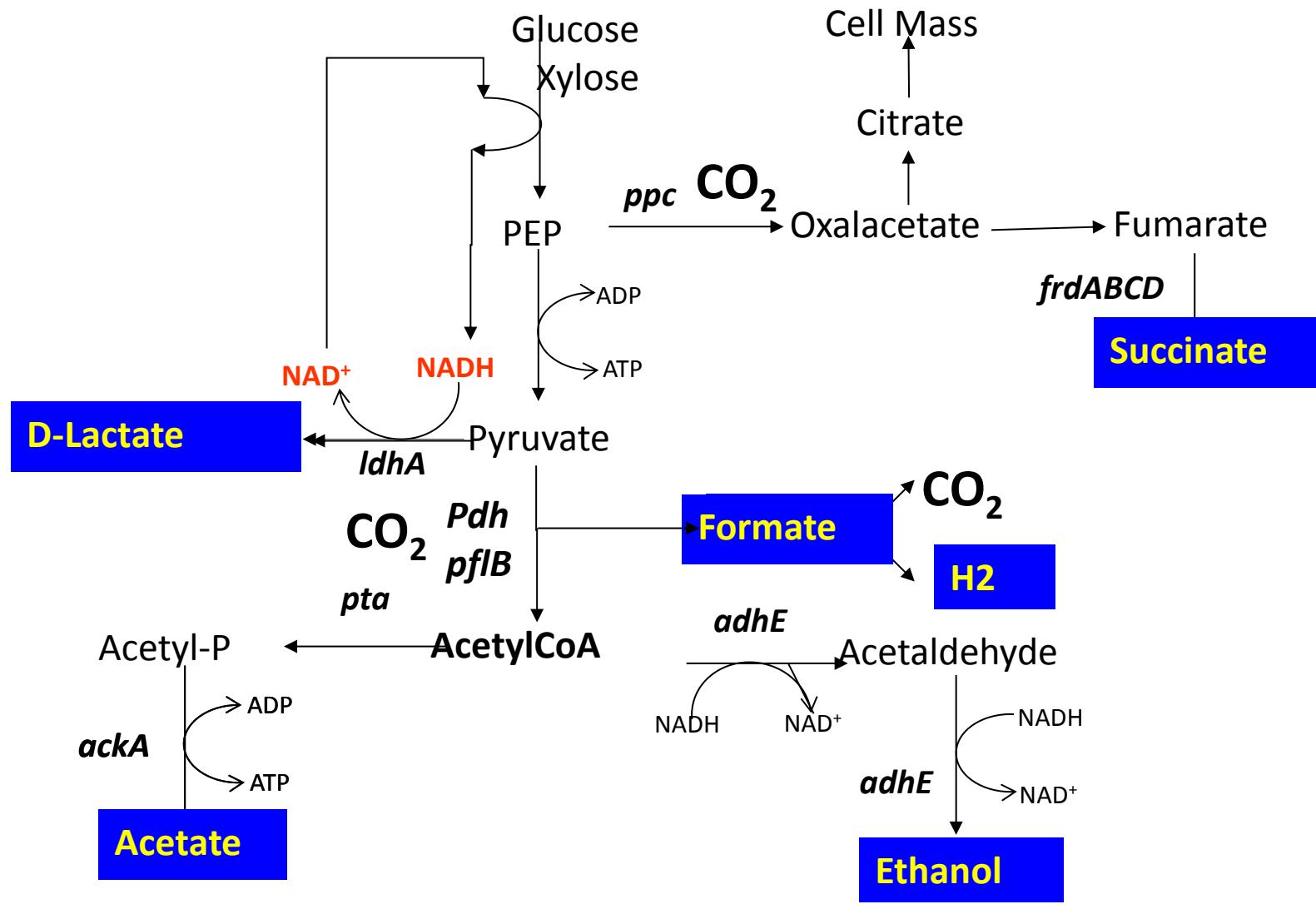
Lactate



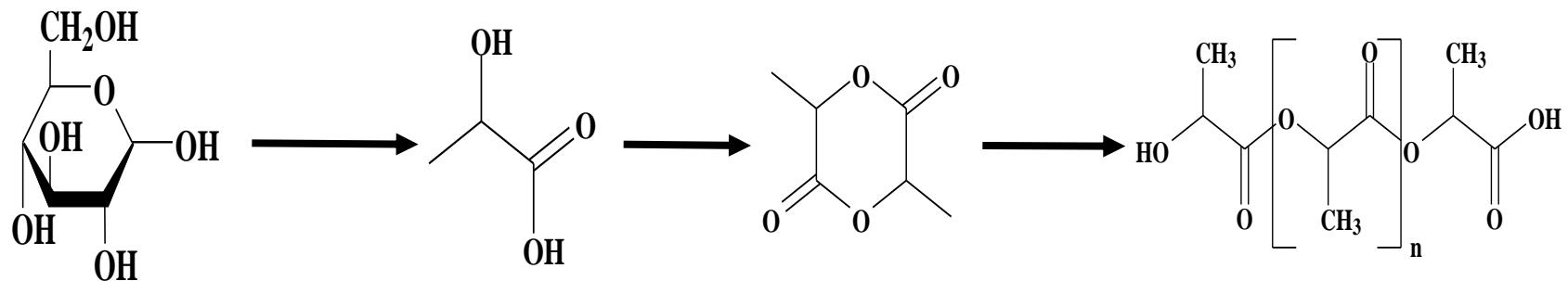
Fermentation

Purpose: Design microorganism and process to transform
Lignocellulose (cellulose & hemicellulose: pentoses, hexoses,
disaccharides) to optically pure lactates (D&L): Biopolymer Precursors

Fermentation Products *Escherichia coli*



Lactic Acid → PLA, and other uses



Glucosa

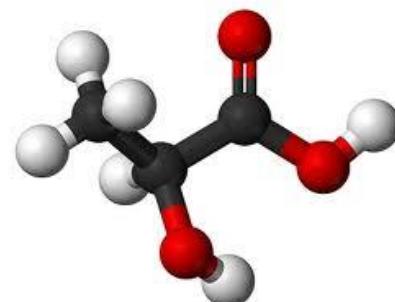
**L-Láctico
Ópticamente puro**

Dímero

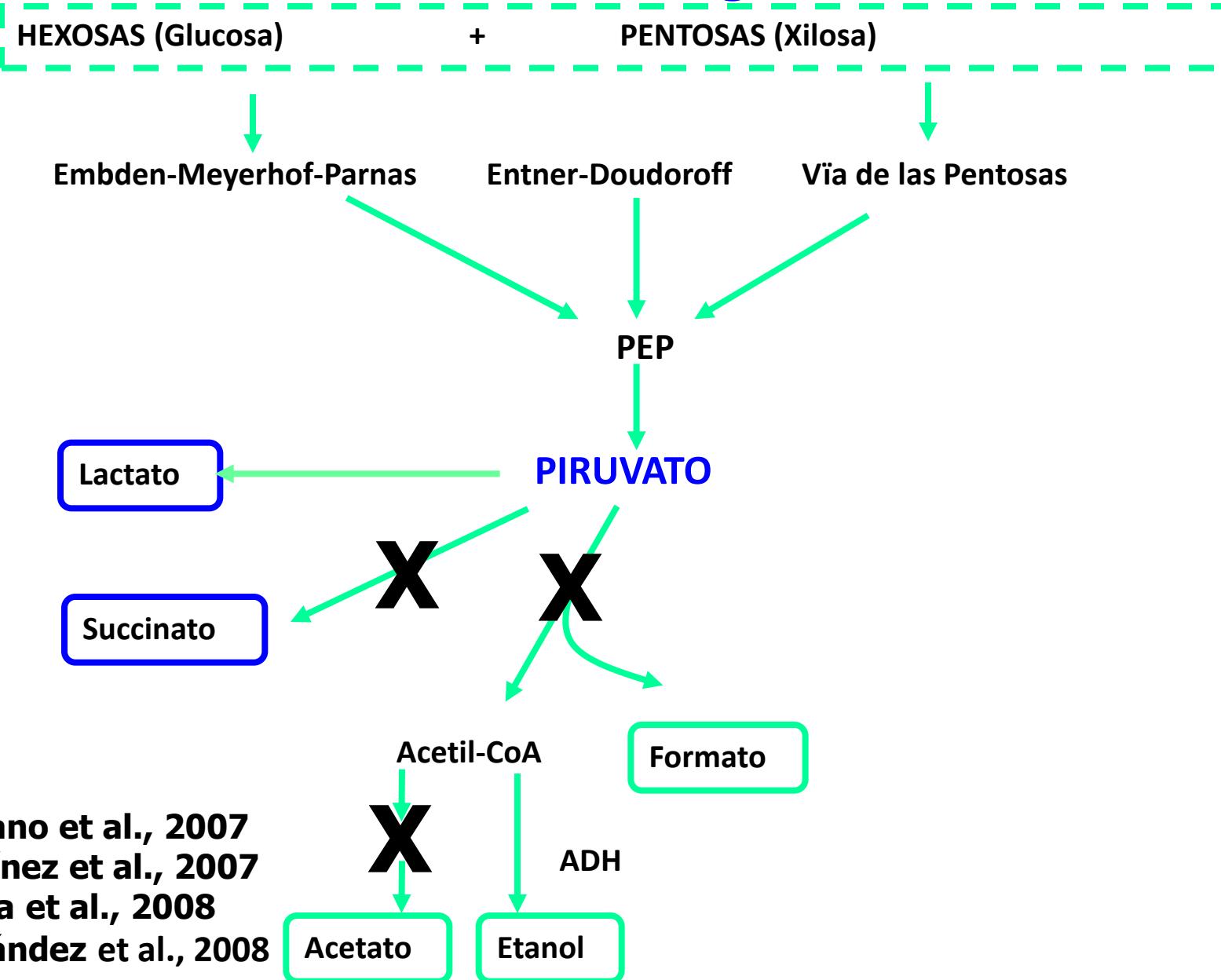
PLA: Poly Lactic Acid



**L-Lactato
D-Lactato**



E. coli Lactogénicas

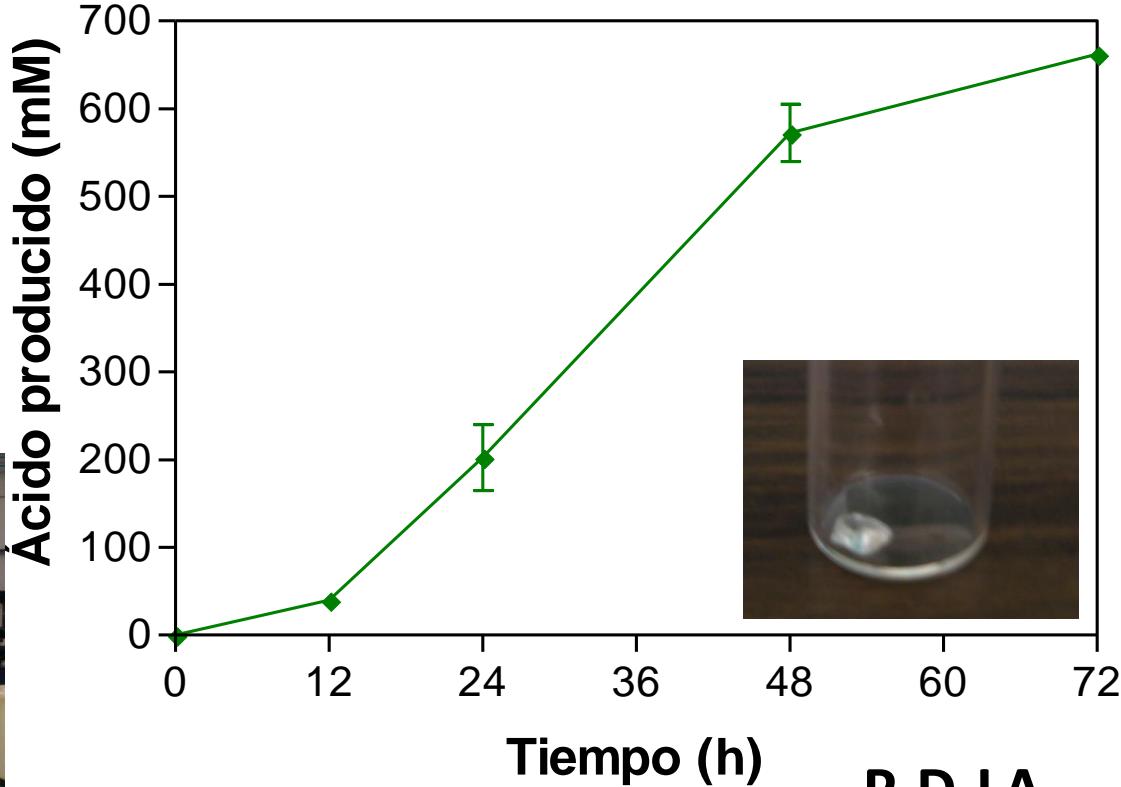


Sugar Cane Bagasse Hydrolysate

60 g/L total sugars, acetic acid

Aprox. 1 g/L Cells

Hydrolysate +
0.9 g/L $(\text{NH}_4)_2\text{HPO}_4$ –
 $\text{NH}_4\text{H}_2\text{PO}_4$
1 mM Betaine
0.1 g/L Citric acid

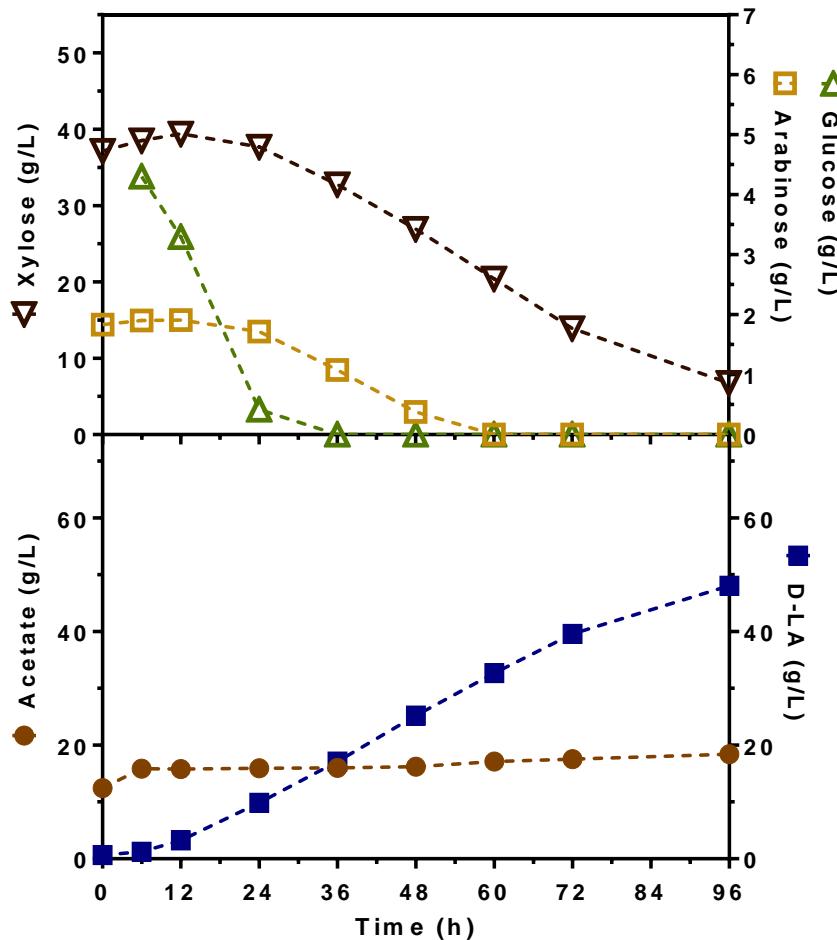


P-D-LA

D-Lactate
Berenice Trujillo 2008



Sugar Cane Bagasse Hydrolysate JU15 Sequential sugar consumption



$$Y_{D\text{-LA}} (\text{g}_{D\text{-LA}}/\text{g}_{\text{Sugars}}) = 1.30 \pm 0.009$$

$$Q_{D\text{-LA}} (\text{g}_{D\text{-LA}}/\text{L h}) = 0.51 \pm 0.011$$

Stover from White Corn

Sequential: Thermochemical Hydrolysis, Enzymatic Saccharification and Fermentation

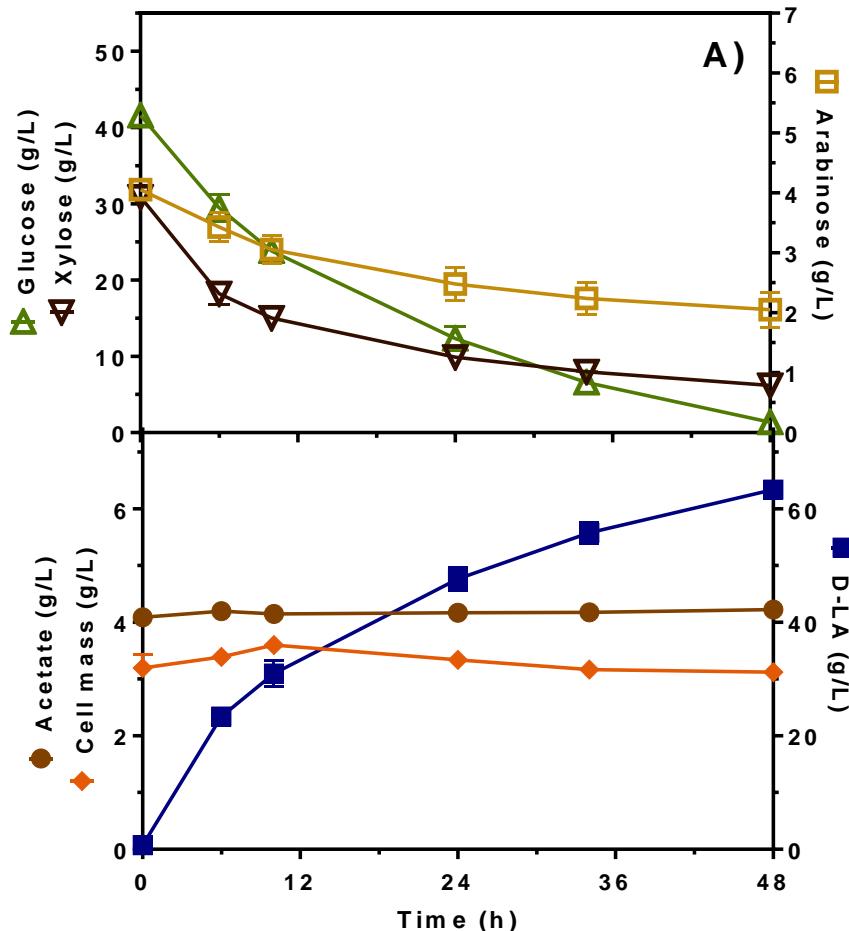


Agave Bagasse
Ethanol and Lactic Acid



Corn Stover Hydrolysate

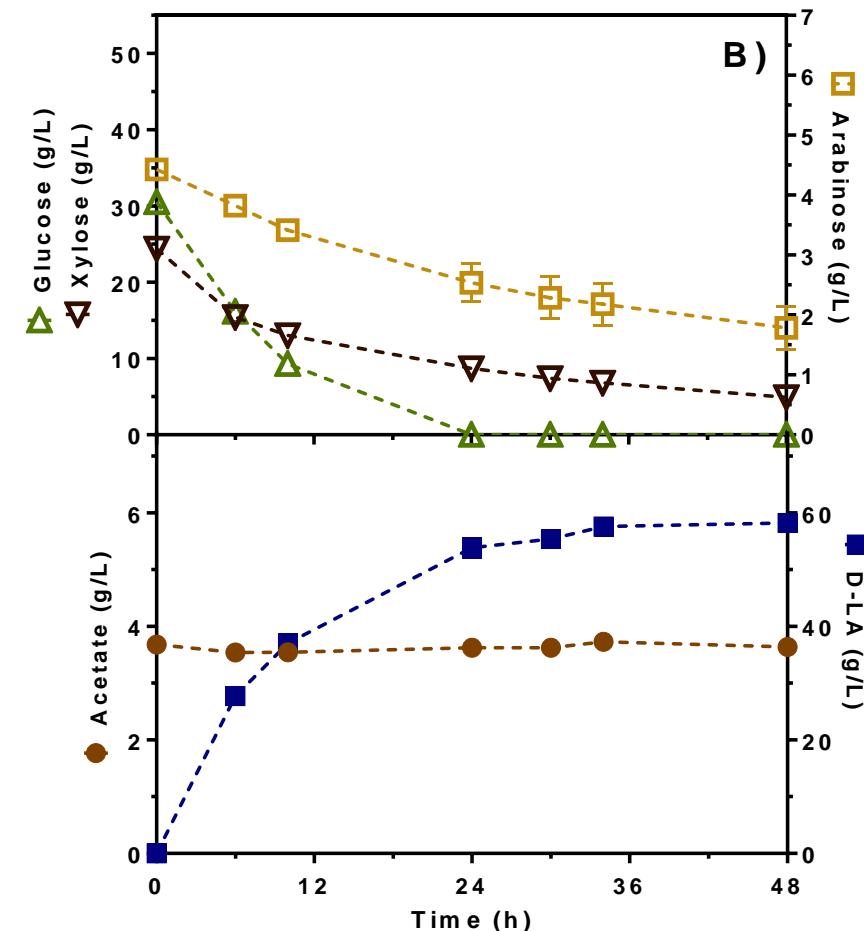
AV03: Simultaneous sugar consumption



$$Y_{D-LA} (g_{D-LA}/g_{Sugars}) = 0.95 \pm 0.010$$

$$Q_{D-LA} (g_{D-LA}/L \cdot h) = 1.32 \pm 0.025$$

Utrilla – Vargas-Tah et al. 2016

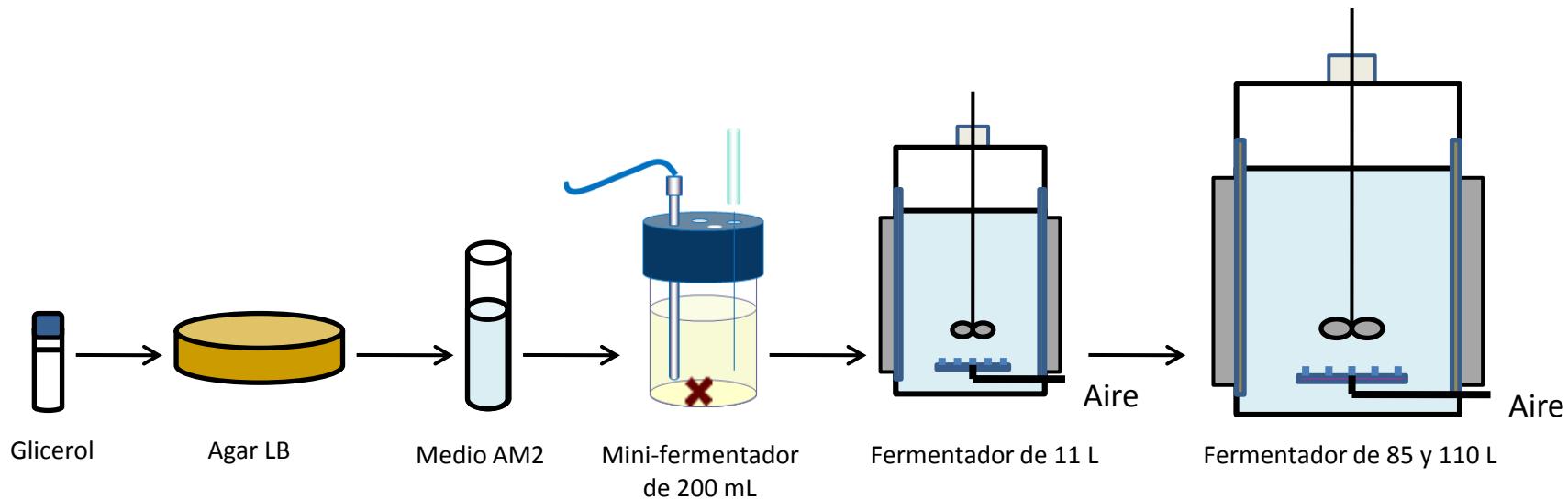


$$Y_{D-LA} (g_{D-LA}/g_{Sugars}) = 1.11 \pm 0.064$$

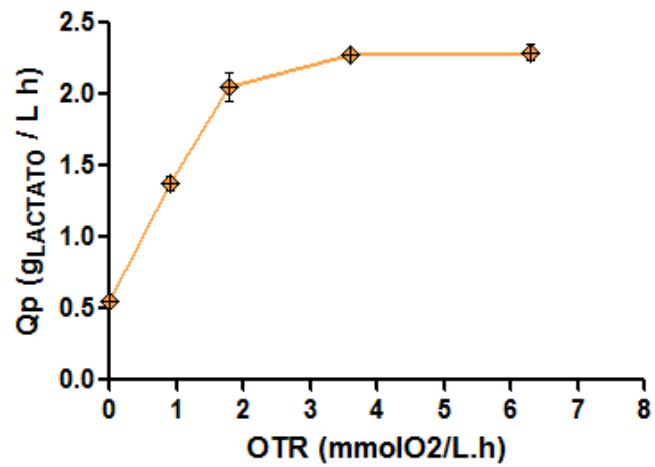
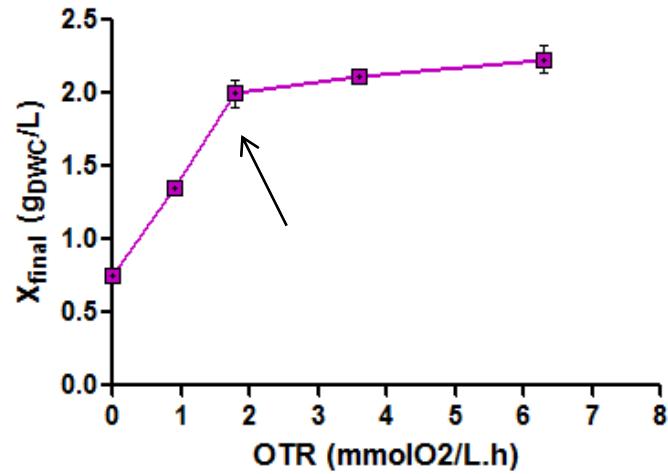
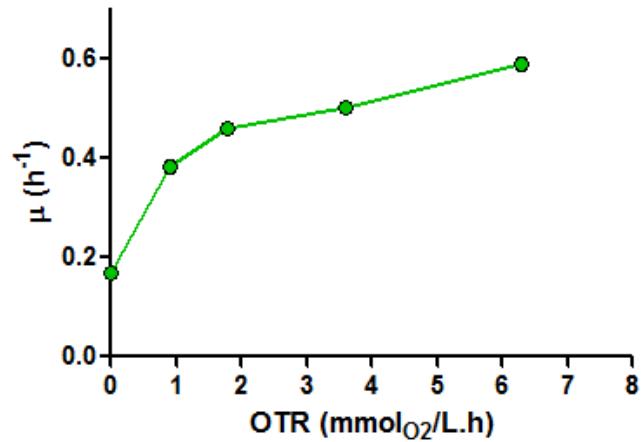
$$Q_{D-LA} (g_{D-LA}/L \cdot h) = 1.21 \pm 0.050$$

Y > 1 !!!

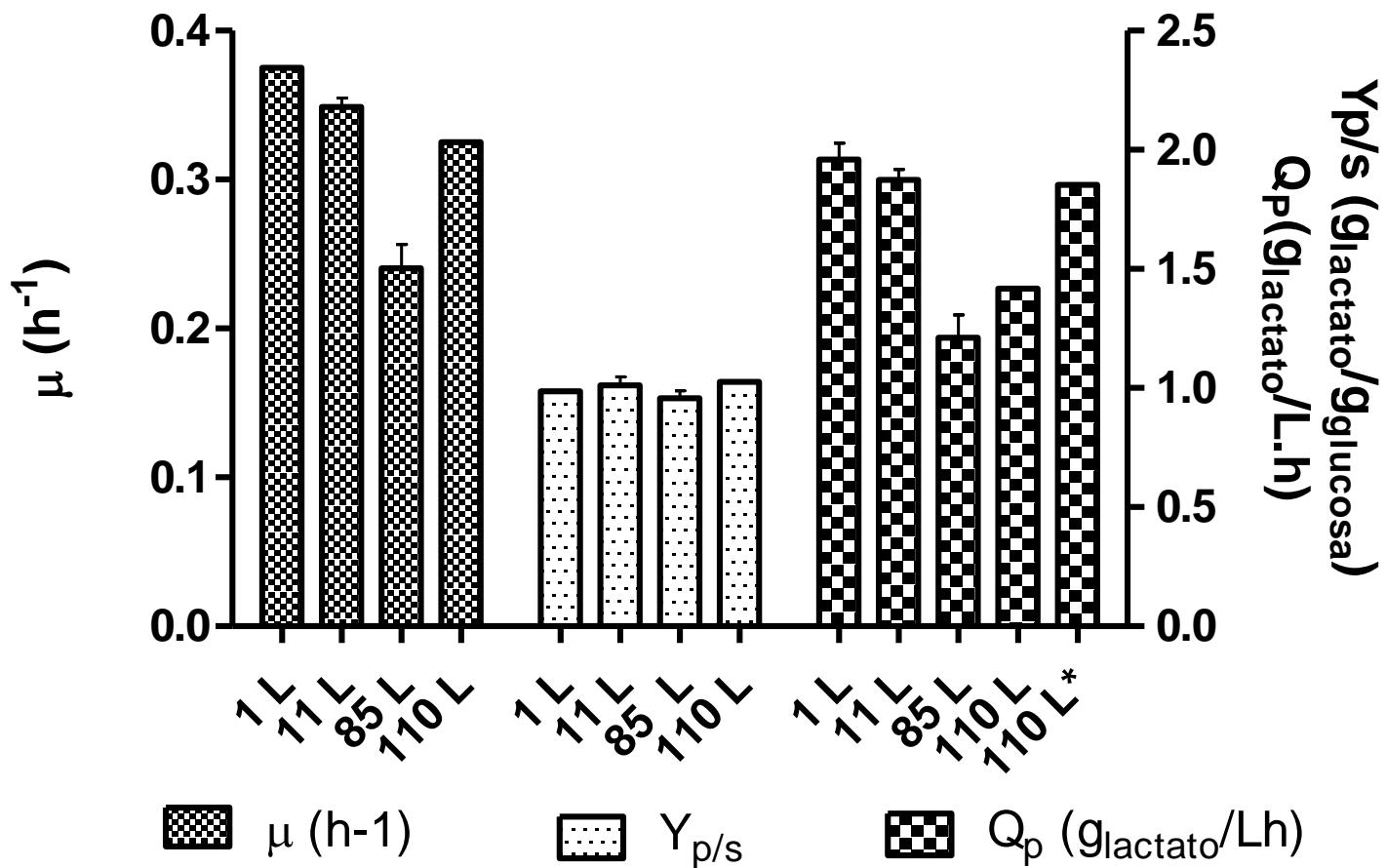
Scale-Up



Base case Study - 1 Liter



Scale-Up: 1 → 110 Liters



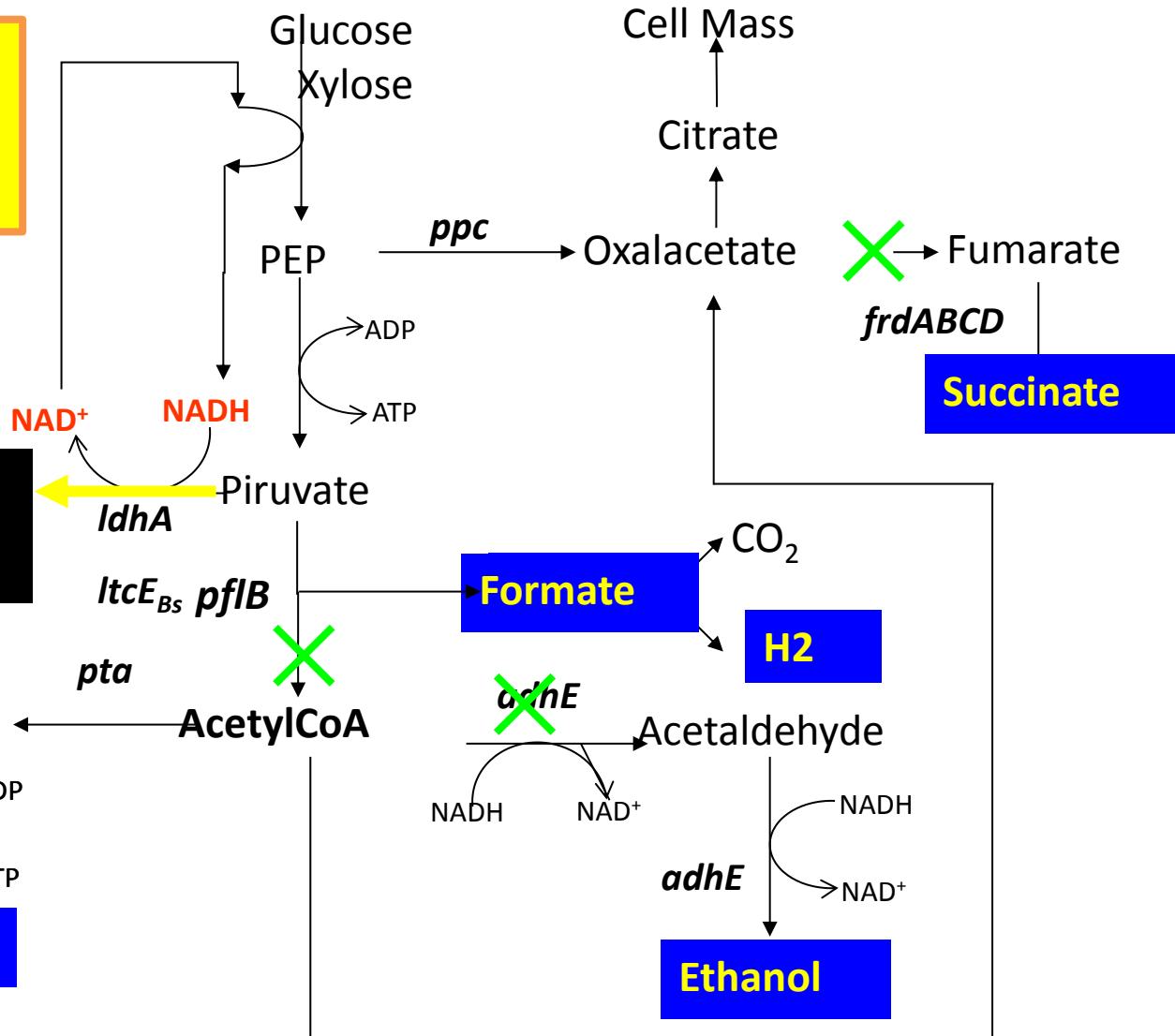
Lactic acid (D and L) production with Metabolic Engineered *E. coli* strains

IdhA from *E. coli* was chromosomally substituted by *ltcE* from *B. subtilis*

No Plasmids

D-Lactic acid
L-Lactic acid

Acetyl-P
ackA
Acetate



Lactato
Como materia prima para la
Industria Química

Polipropileno: 80 millones ton (2014)

Mercado PLA

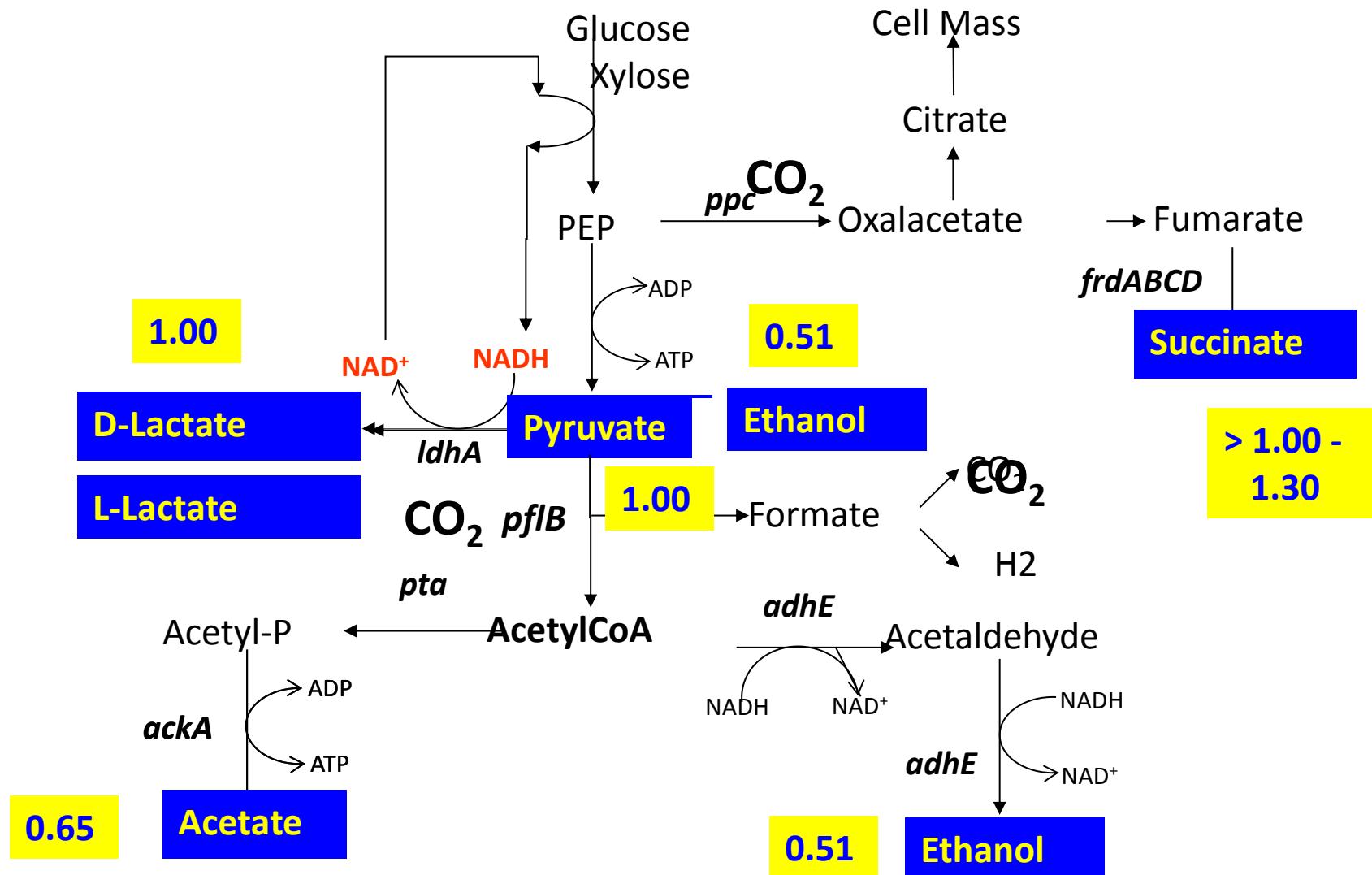
2005 → 220 000 ton

2010 → 500 000 ton

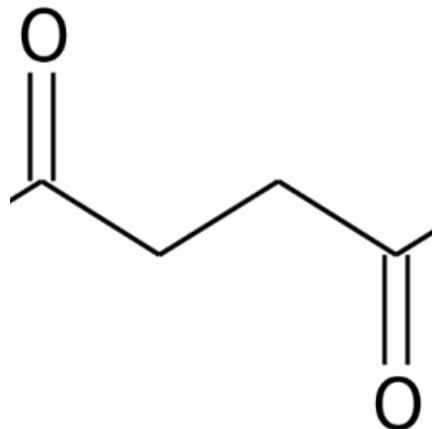
2020 → >1000 000 ton

Chemical Market Report 2001

Fermentation Products *Escherichia coli*: Biochemical Platform: Homo-Fermentative



Ácido Succínico



El ácido succínico → polímeros,
surfactantes, solventes,
detergentes, saborizantes y
fragancias

Mercado global potencial de
\$15 billones de dólares.



Bio-Refinería

Integra los procesos de conversión de biomasa para obtener **combustibles, electricidad y productos químicos** (plásticos, resinas, intermediarios, etc.).

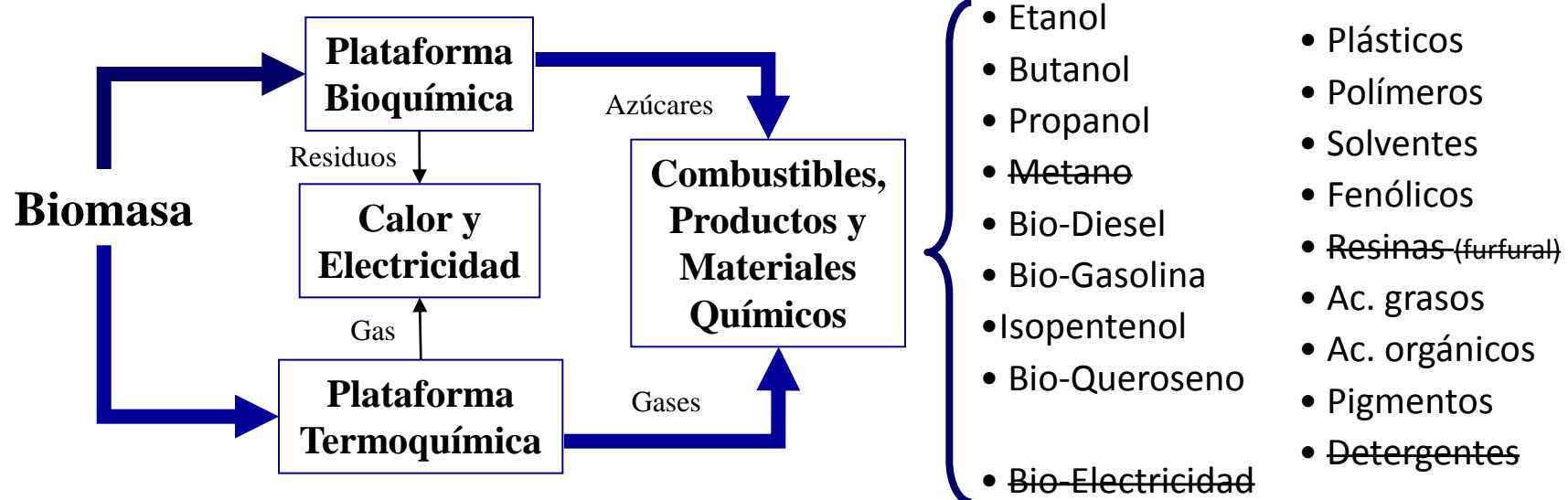
Base de una nueva industria cimentada en **materiales biológicos biodegradables, renovables, sustentables, menos contaminantes.**

Ácido Succínico

Ácido Láctico

Propanodiol

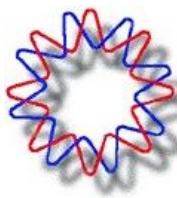
PHB





Gracias

◆ CONACyT
◆ ERAnet-LAC 2015-2018



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