

# SMIBIO





**4<sup>th</sup> SMIBIO Workshop**

**Straubing, 4 July 2018**

# **Green biorefineries in Europe**

**Ingo Ball**

**WIP Renewable Energies**



**Definition :**

**Biorefining is the sustainable processing of biomass into a spectrum of marketable Biobased Products and Bioenergy.**

**Biobased Products: chemicals & materials, but also human food & animal feed**

**Bioenergy: fuels, power and/or heat**

**Energy-driven and Product-driven Biorefineries can be distinguished.**

**Product-driven Biorefineries:**

**Main goal: production of Biobased Products (chemicals, materials, food and/or feed) from biomass.**

**Process residues are used for the production of Bioenergy for internal/external use to maximise the economic profitability of the full biomass-to-products chain.**

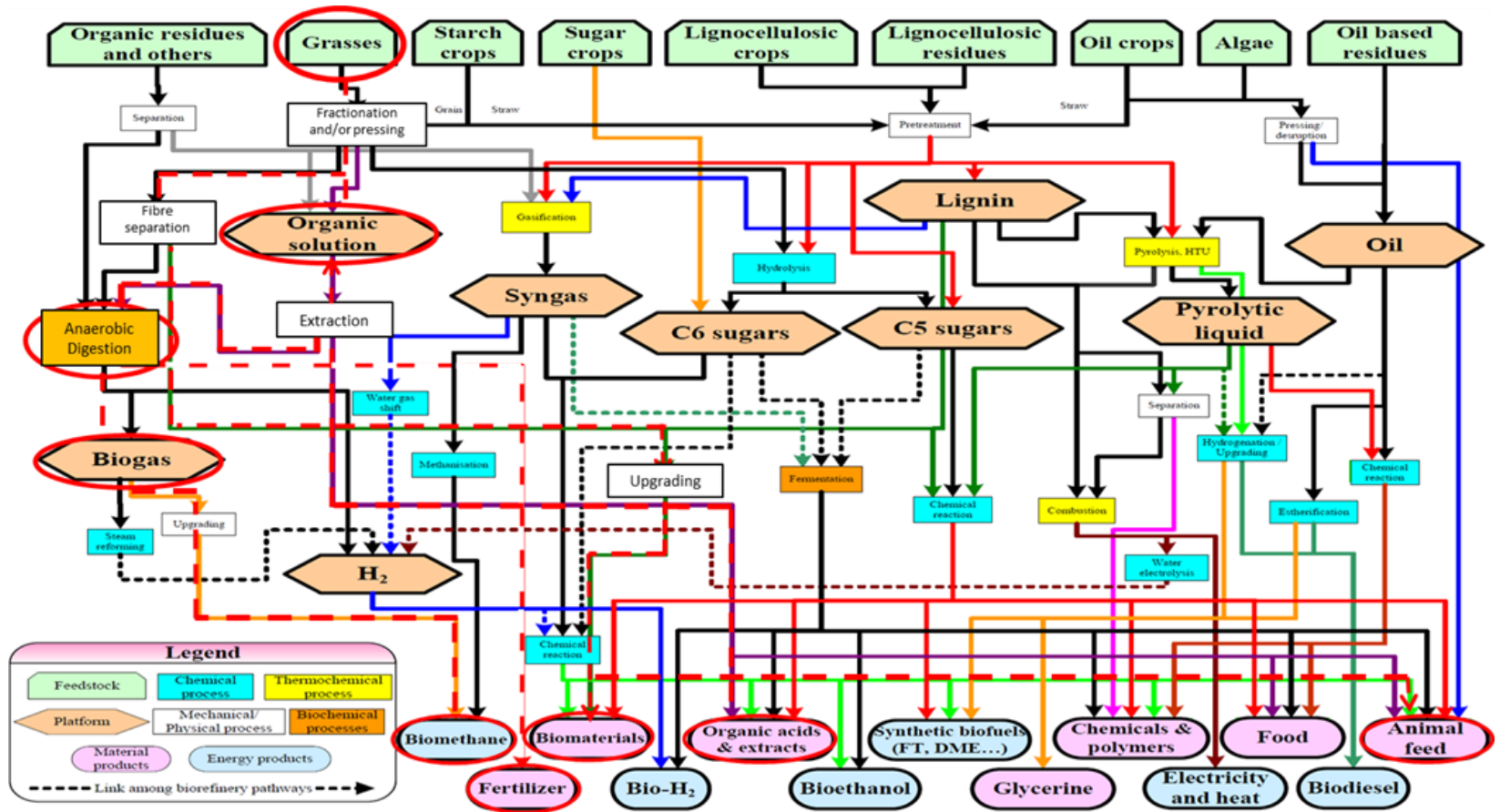
**“Green biorefineries (GBR) are seen as integrated technologies and technology systems for production of materials and energy processing of green plants and part of green plants.”**

Source: Thumm et al., 2014: 433

**The potential of this feedstock is considered to being large, as green plants are an almost inexhaustible raw material source and available worldwide.**

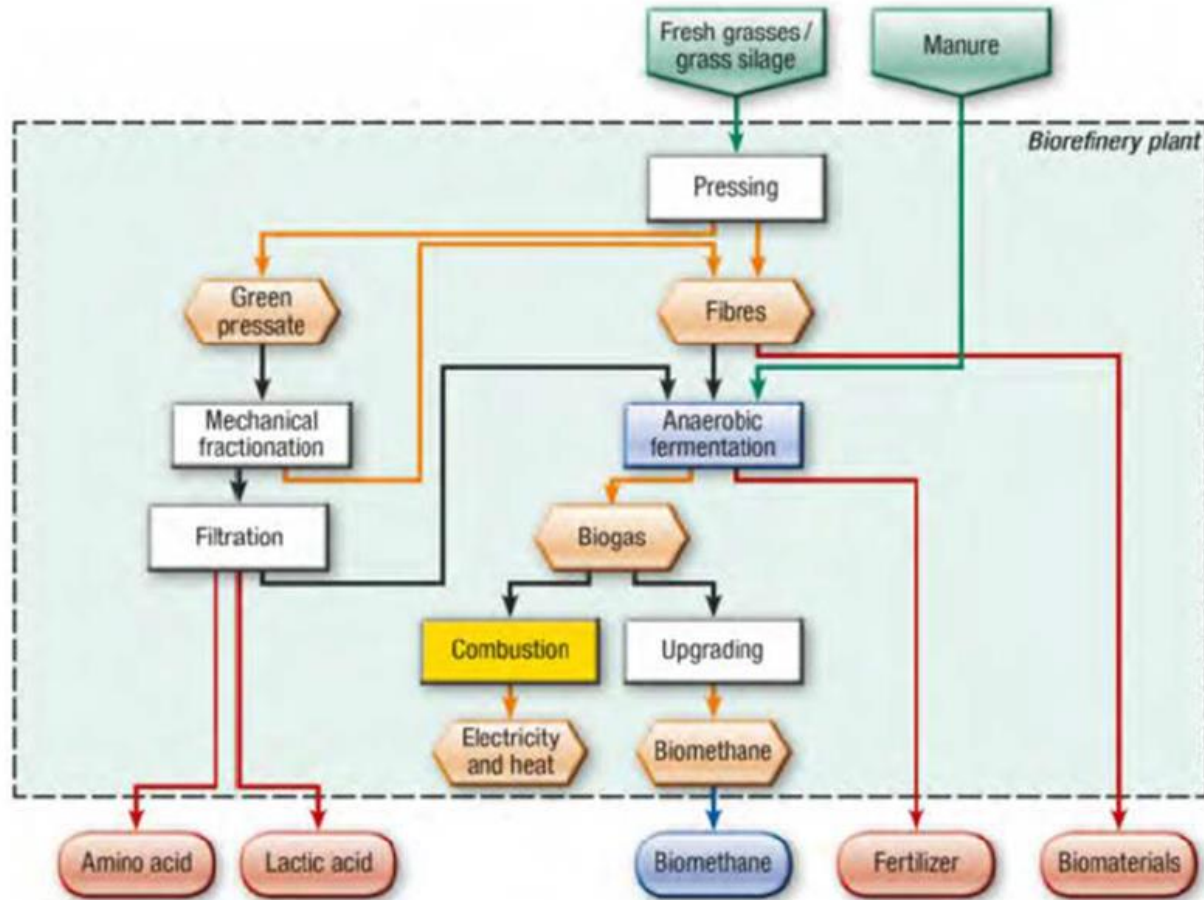
Source: Kamm et al. (ed.), 2010: 253.

- Grass consists mainly of water.
- ca. 10-20% of the grass is dry matter (DM), with a yearly average of 16.3% DM
- DM mainly consists of protein, amino acids, carbohydrates, minerals and fats [g/kg DM]
- the average crude protein content is 23% of the dry matter.
- most abundant protein is called ribulose-1,5-bisphosphate carboxylase oxygenase, or simply Rubisco
- presence of polyphenol oxidases (PPO) and proteases in grass (enzymes that break down other proteins)
- essential that after cutting, the grass is either processed rapidly or preserved well enough to prevent degradation
- largest component of DM of grass is the fibre fraction. It includes cellulose, hemicellulose and lignin molecules
- annual production of 10.4 t DM per hectare (Europe, the Netherlands)

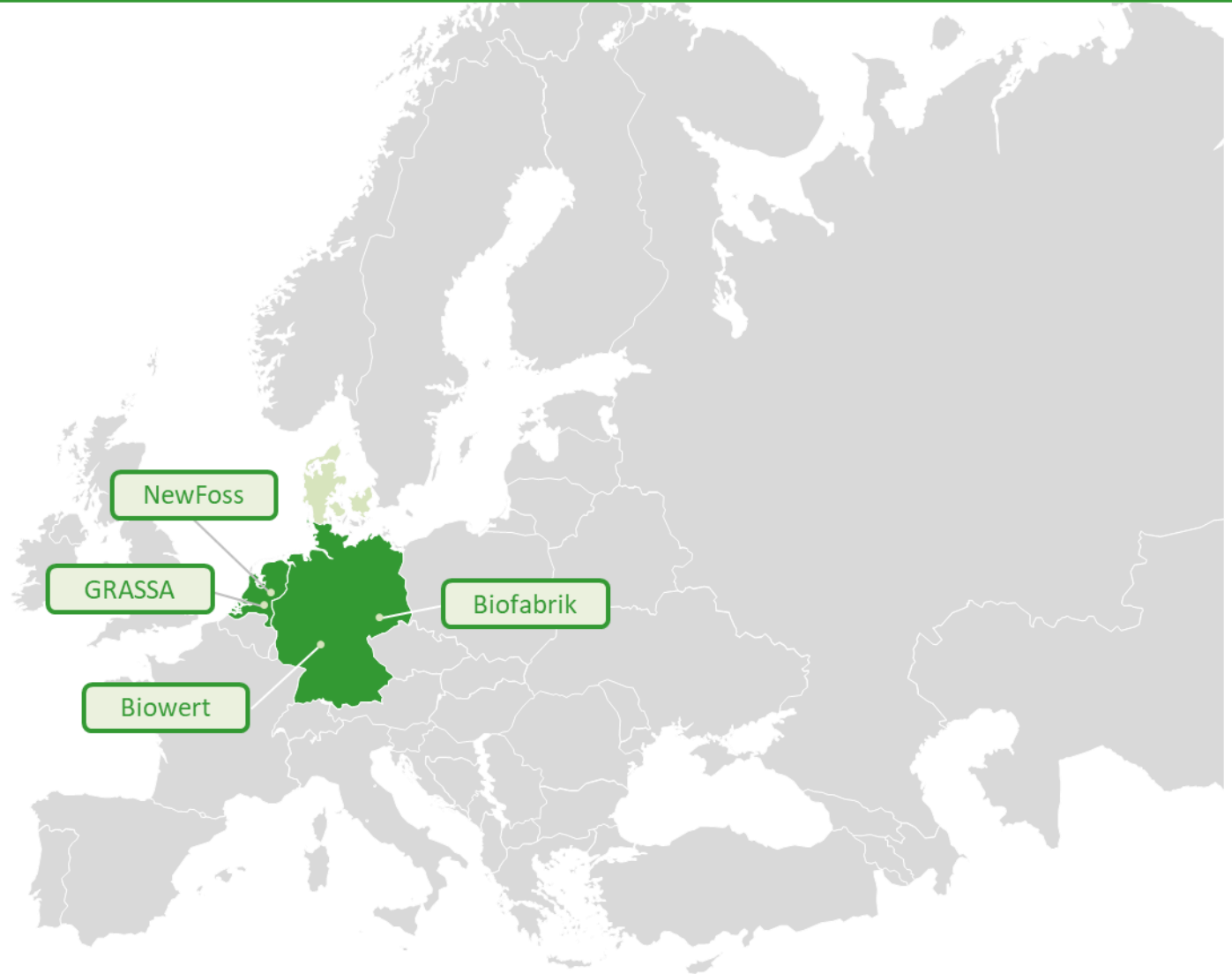


IEA Bioenergy Task 42 biorefinery classification system

Source: IEA Bioenergy, 2014: 4



Source: EUBIA, 2013







### **GBR Biowert**

Location: Brensbach, Germany (18,000 m<sup>2</sup> large)

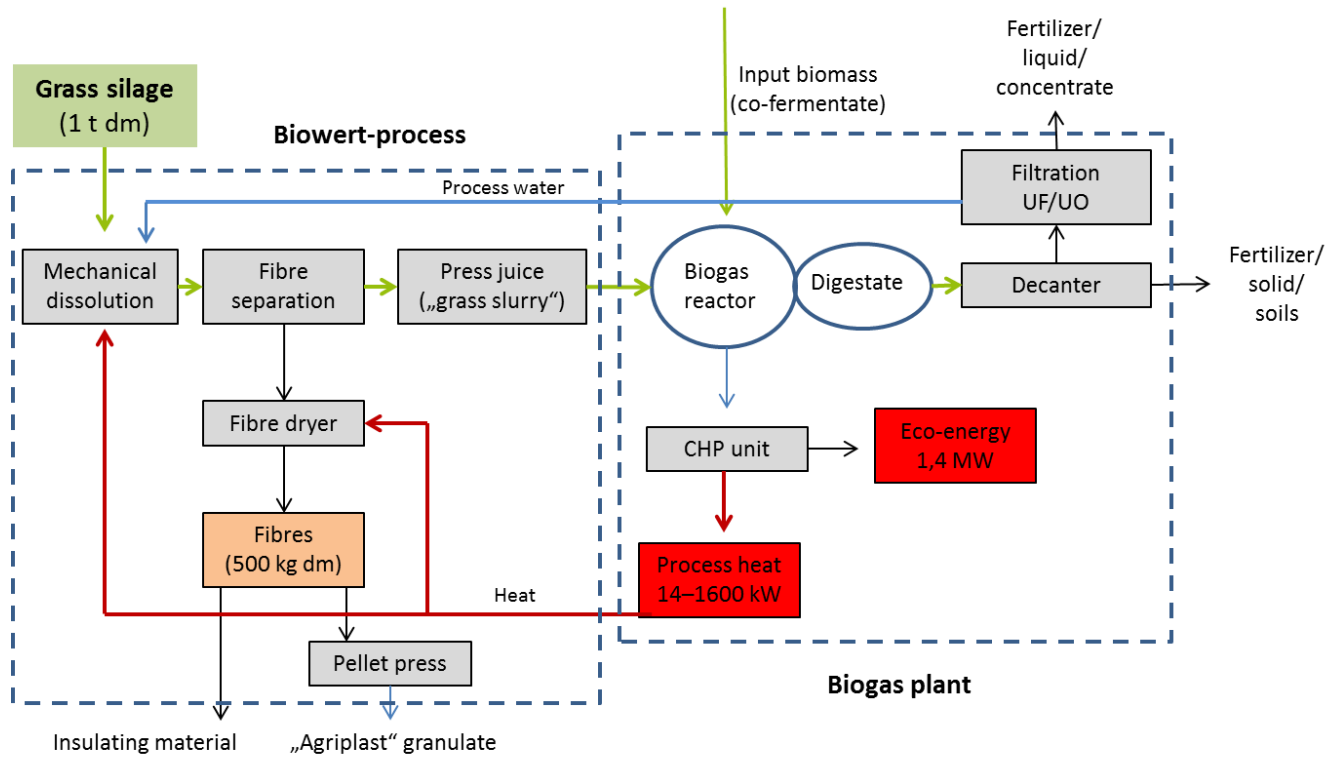
Founded: 2007

Feedstock: silage grass (grass is provided by contracted farmers nearby)

Capacity: 5,000 t<sub>dm</sub> /a (20,000 t grass supply per year)

Investment costs: 13 million Euro

## Process:



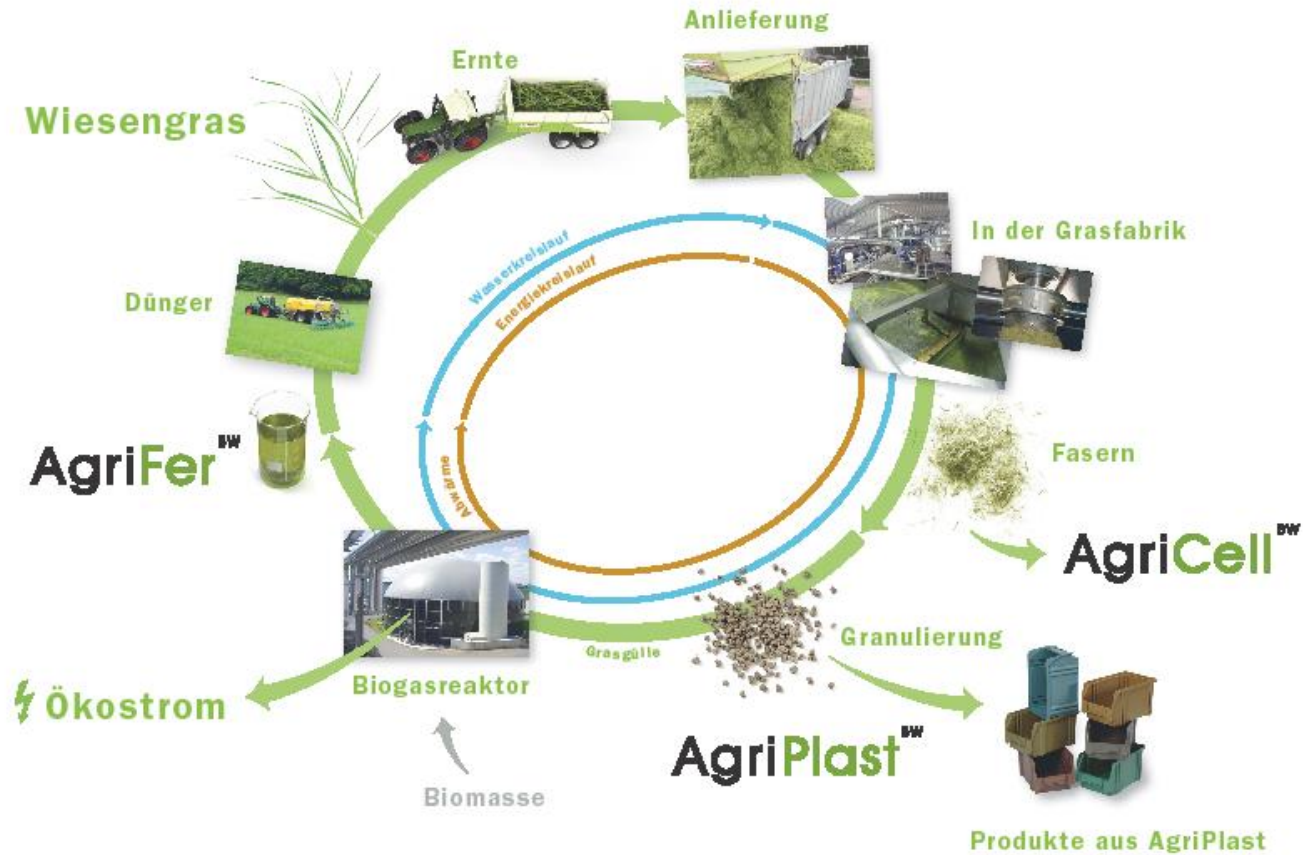
## Products:

Biocomposites (Agriplast – 75% grass fibres, 25% recycled plastics), insulating materials, fertilizers & AD input



Source: Biowert Industrie GmbH, 2018

## DER BIOWERT KREISLAUF





## **GBR NewFoss**

Location: Uden, the Netherlands

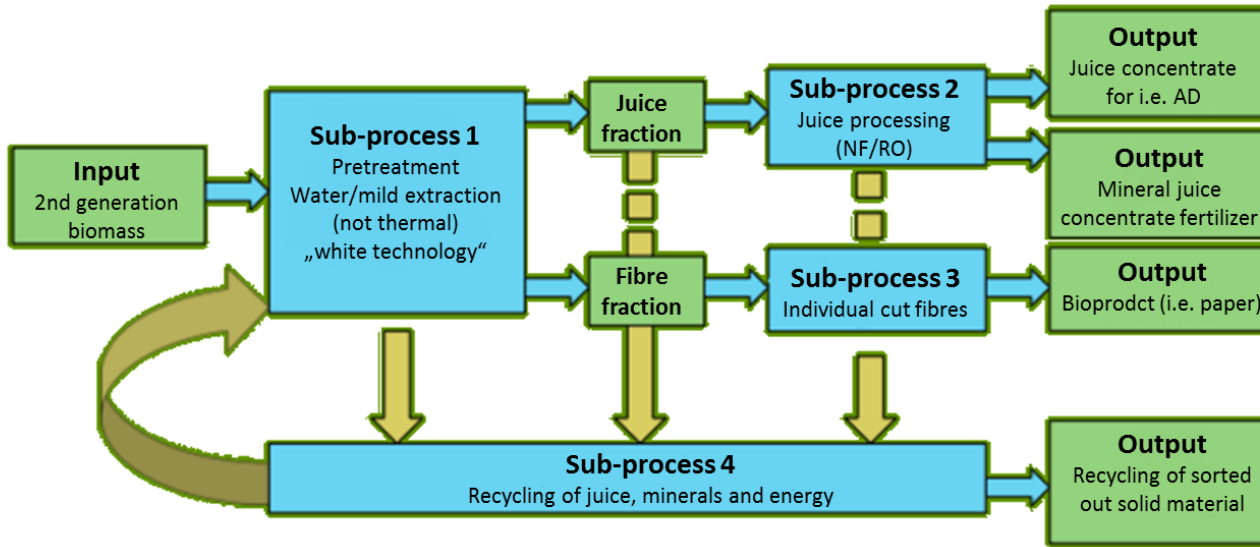
Founded: 2016

Feedstock: silage grass (grass is provided by Staatsbosbeheer)

Capacity: 10,000 t<sub>dm</sub> /a (40,000 t grass per year)

Investment costs: n.a.

## Process:



NF = nanofiltration / RO = reverse osmose

## Products:



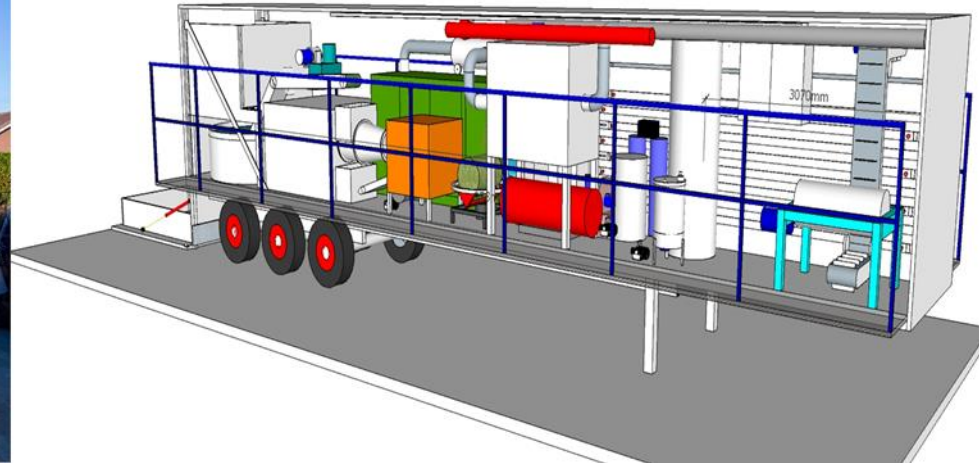
Egg boxes



Grass paper



Lactic acid, amino acids, sugars etc.



## GBR Grassa

Location: mobile concept, hq in Venlo, the Netherlands

Founded: 2014

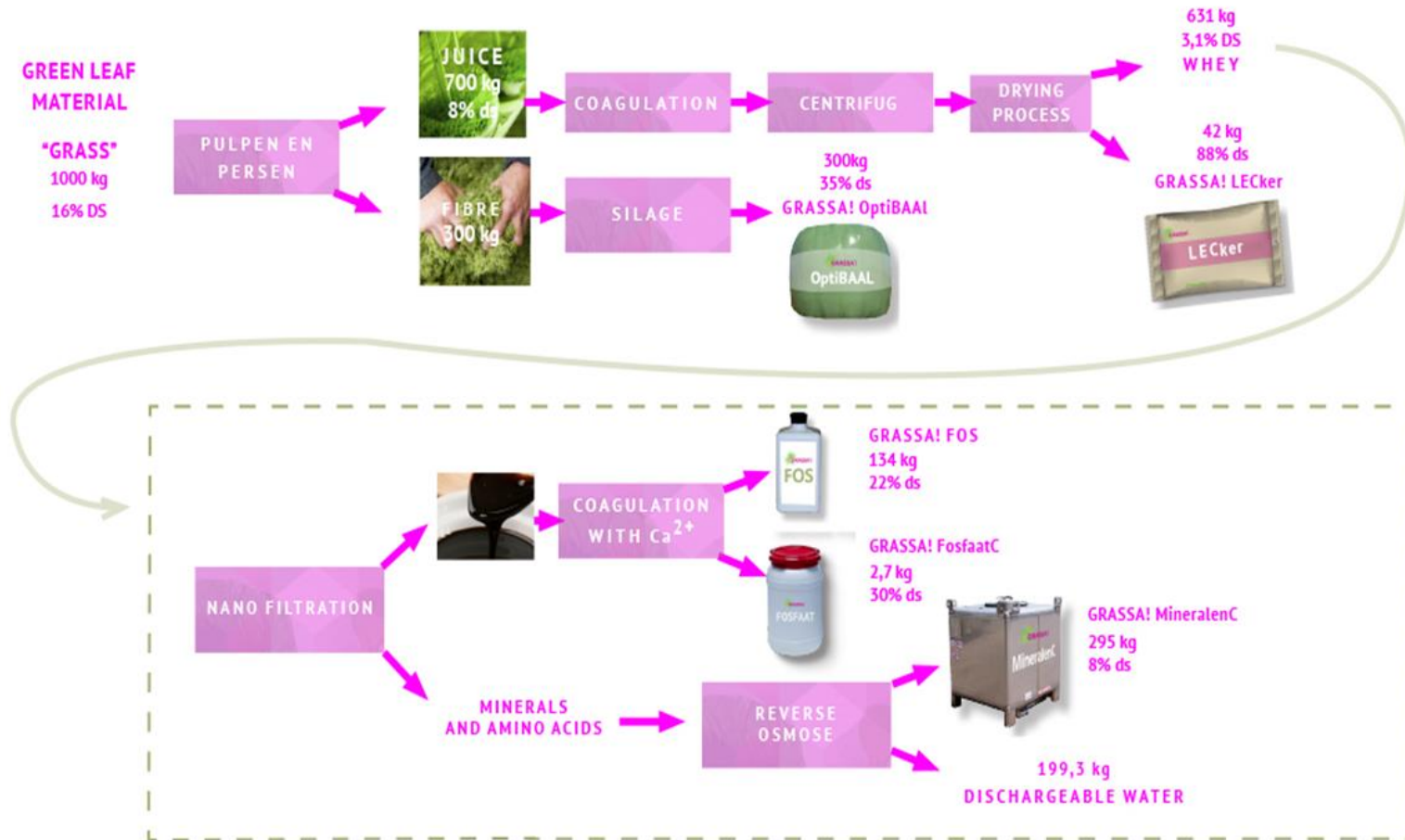
Feedstock: fresh grass or green feedstock (e.g. tomato stems, waterplants)

Capacity: 2 t per hour

Investment costs: ca. 600,000 Euro

Runtime: 5 months of year (3,000 hours, diversification of feedstocks to lengthen season)

Source: Grassa, 2018



Source: Grassa, 2018

**GBR Biofabrik**

Location: Blizevedly, Czech Republic, and Dresden, Germany

Founded: 2014

Feedstock: silage grass

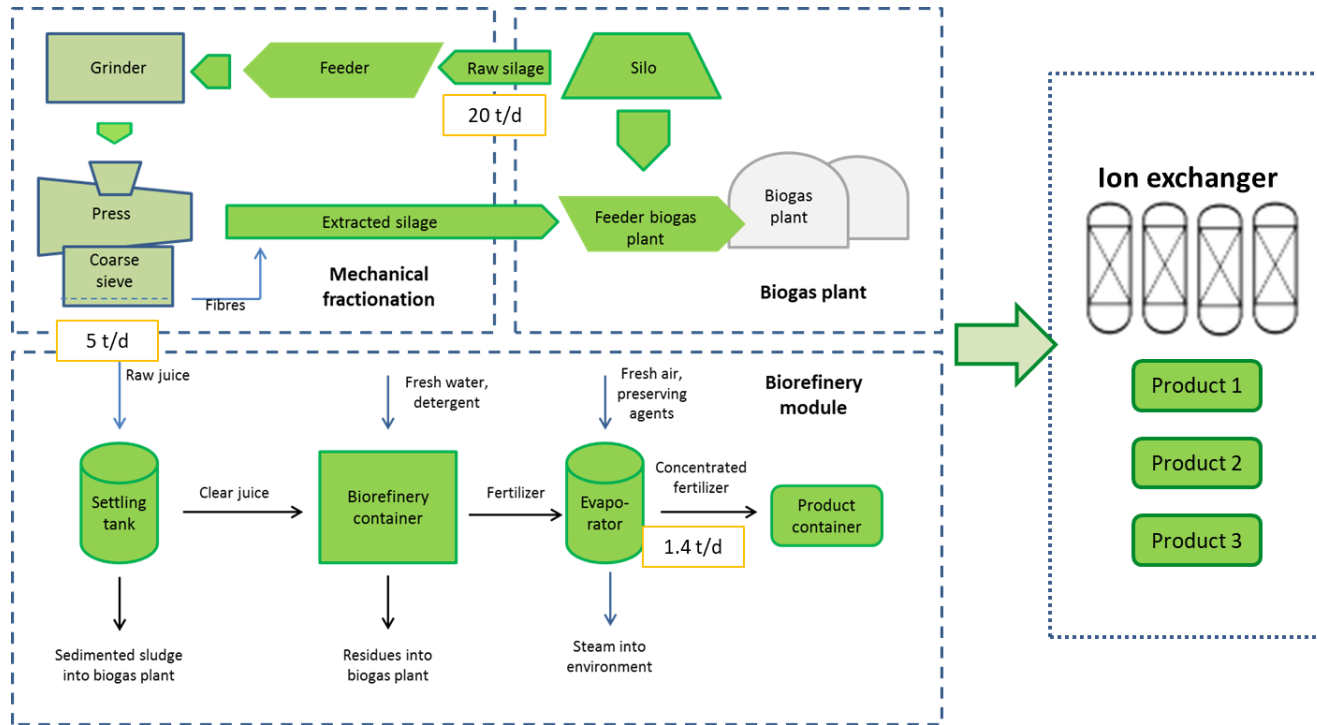
Capacity: 20 t/day (30% dm)

Investment costs: ca. 700,000 Euro

Based on Austrian study (2003-2006)



### Process:

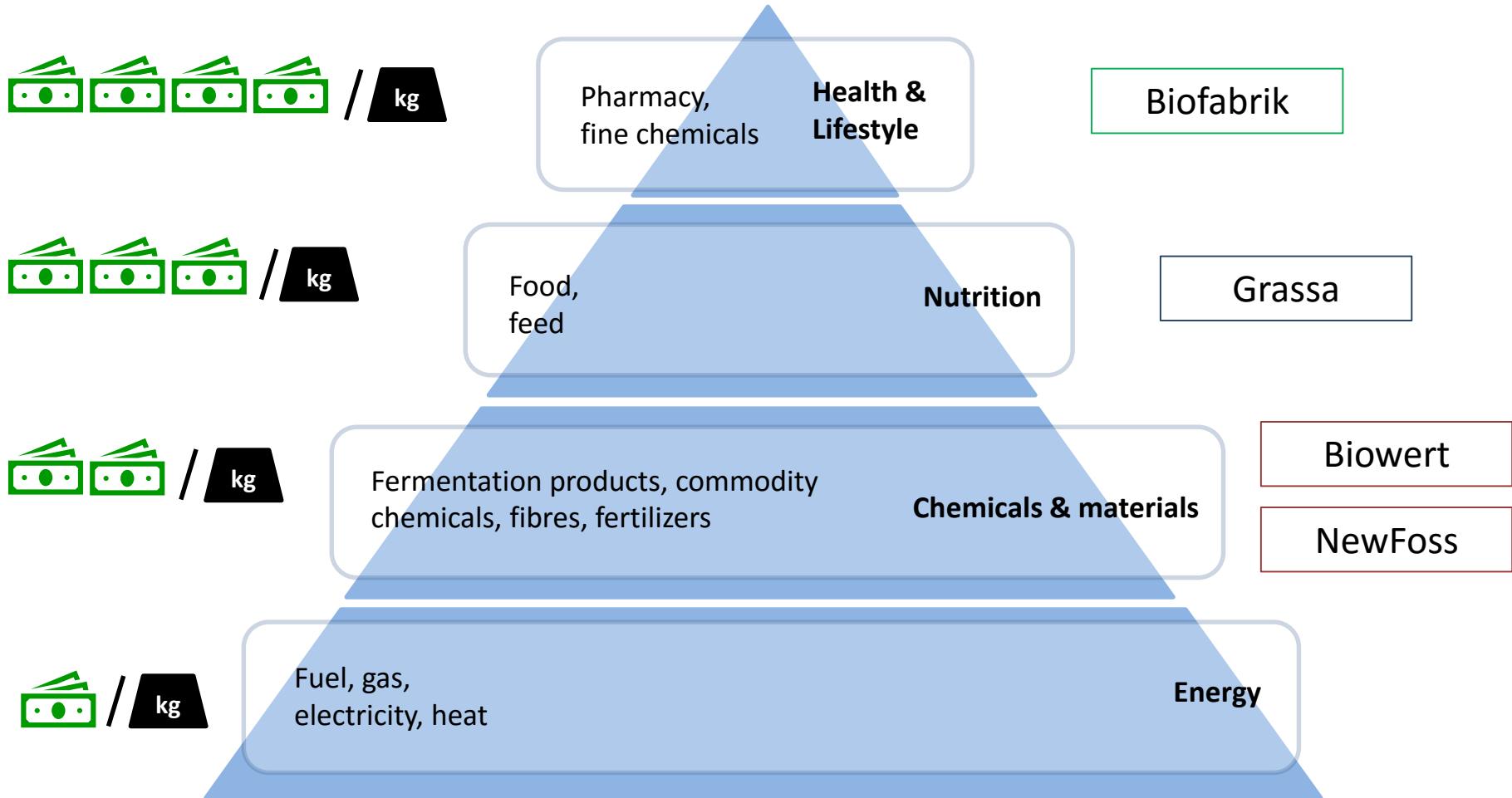


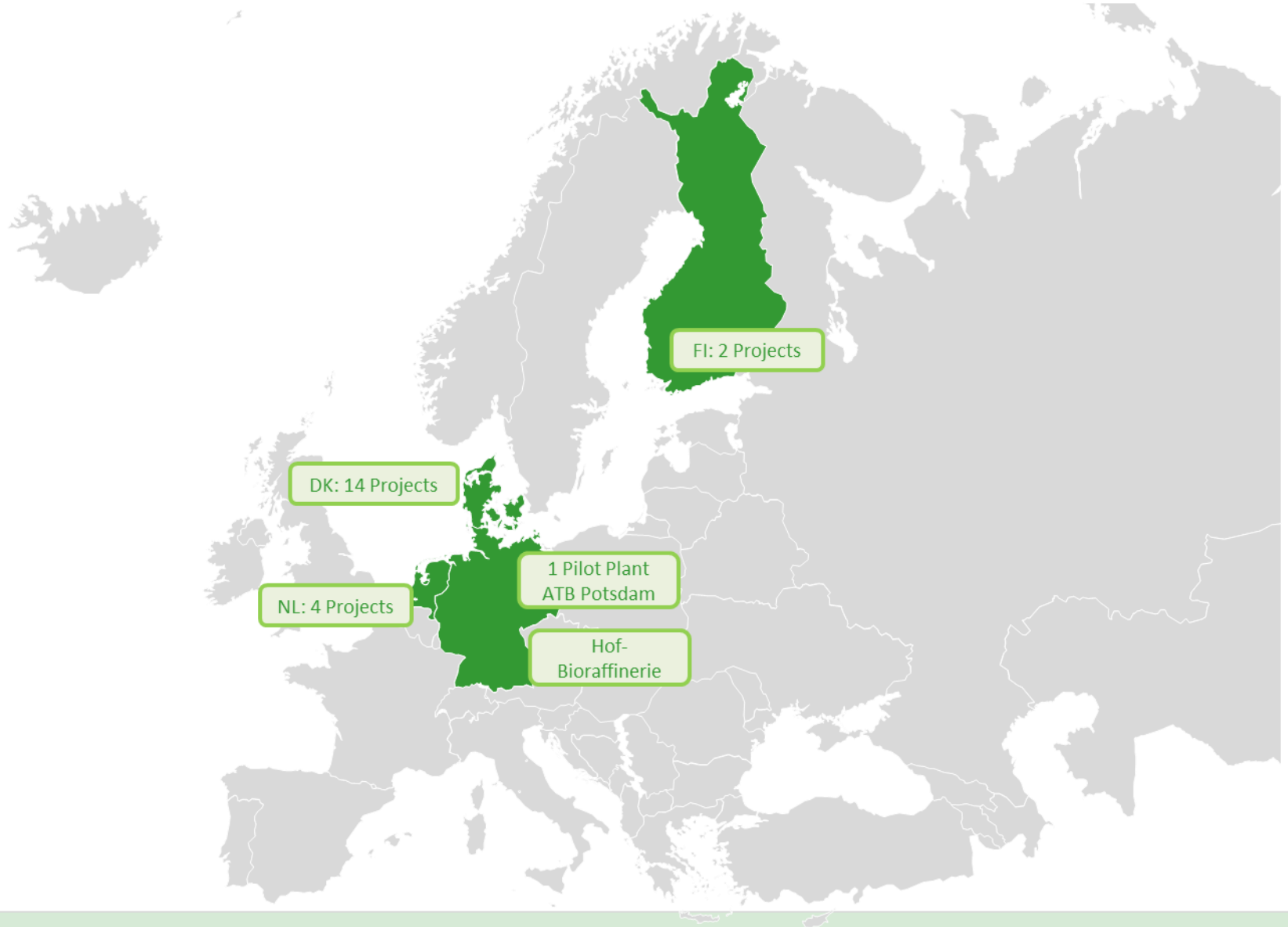
### Products:

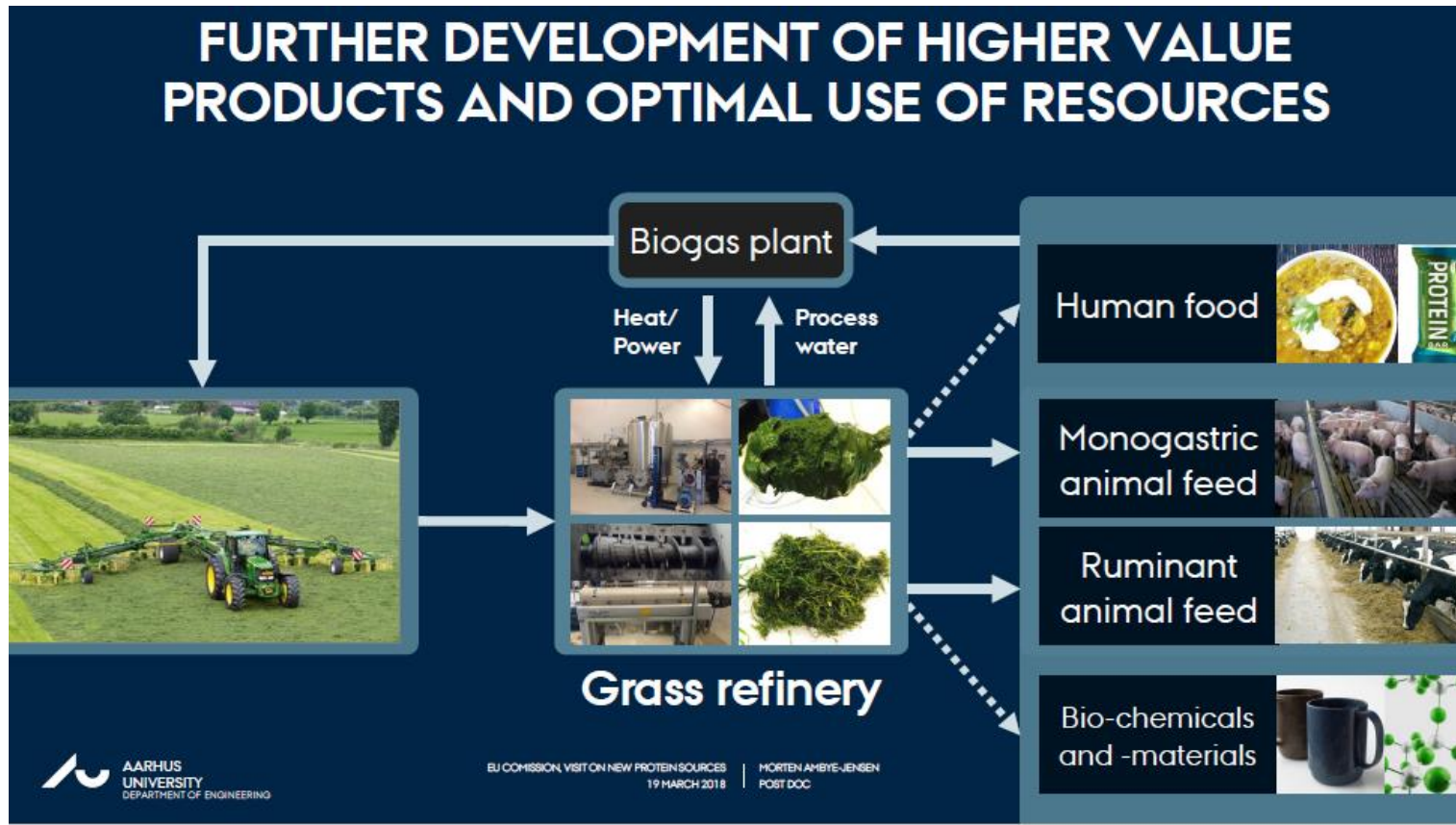
Fertilizer product  
Blattwerk (GHX)



Amino acids for  
food supplements







- Input capacity: 1-2 ton fresh biomass per hour
- Protein concentrate yield: 5-15 % of input TS (Goal 15-20%)
  - Protein concentration: 30-55% of TS (Goal 45-55%)
- > Upscaled and optimized demo-platform to 10-20 t/hr

Source: Ambye-Jensen, Aarhus University, 2018



Source: Ambye-Jensen, Aarhus University, 2018

**Vielen Dank für die Aufmerksamkeit!**



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